

Step no.	assembly step	standard parts	tools
1	trace and centre-punch the hole 10H7 on <i>guiding</i> (pos. 2)	-	height gauge, hammer and centre punch
2	mount <i>base plate</i> (pos. 1) with <i>guiding</i> (pos. 2)	hexagon socket head cap screw (pos. 8)	Allen key no. 10
3	drill and ream <i>base plate</i> (pos. 1) with <i>guiding</i> (pos. 2)		column drill, drill Ø9.7, countersink, reamer Ø10H7 and plug gauge Ø10H7
4	pin <i>base plate</i> (pos. 1) with <i>guiding</i> (pos. 2)	parallel pin (pos. 6)	hammer and pin punch size 4
5	pin <i>clamping plate</i> (pos. 3) with clamping lever (pos. 4)	parallel pin (pos. 7)	hammer and pin punch size 4
6	screw <i>clevis pin</i> (pos. 5) through <i>clamping lever</i> (pos. 4) into <i>clamping plate</i> (pos. 2) and <i>base plate</i> (pos. 1)	hexagon socket head cap screw (pos. 16)	open-end spanner SW 18